

# **LANITZ-PRENA FOLIEN FACTORY GmbH**

issuing date: 19 August 2009

last updated on: 19 August 2009

1 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

## **1. Identification of the substance and supplier**

### ***Product's name:***

Name: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

Art.-no.:0990

### ***Supplier:***

LANITZ-PRENA FOLIEN FACTORY GmbH

Am Ritterschlösschen 20

04179 Leipzig

Phone: +49-341 / 44 23 05-0

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E-mail: [Info@oracover.de](mailto:Info@oracover.de)

Responsible department: laboratory phone: +49-341/44230534  
 Emergency phone: poisoning emergency number Berlin/Germany phone: +49-30/30686790  
 (consultation in English and German)

## **2. Composition / Information on ingredients**

Chemical characteristics: dissolvent mixture  
 State of aggregation: liquid  
 Colour: colourless  
 Odour: characteristic

### **Dangerous ingredients:**

	Ethyl acetate	n-Heptane	Isopropanol
CAS-No.:	141-78-6	142-82-5	67-63-0
EC-No.:	205-500-4	205-563-8	200-661-7
Danger:	F; Xi	F, Xn, N	F, Xi
Classification:	R11,R36,R66,R67	R11,R38,R50/53,R65,R67	R11,R36,R67
Concentration:	50 – 55 %	40 – 45 %	5 – 10 %

## **3. Hazards identification**

Highly flammable. Irritates the eyes and skin. Very toxic for aquatic organisms, can have long-term harmful effects on the waters. Harmful; can cause damages to the lungs by ingestion. Repeated contact can cause rough or chapped skin. Vapours may cause sleepiness and dazedness.

## **4. First Aid Measures**

### ***General advices:***

Bring affected persons out of the hazard zone, respecting your own safety. When unconscious, apply recovery position.

### ***After inhalation:***

Move to fresh air. Get the person affected into rest position and keep warm. Artificial respiration in case of fitful breathing or apnoea and seek medical advice.

### ***After contact with Skin:***

Remove immediately contaminated clothes. Clean wetted skin thoroughly with soap and water. When irritation persists, seek medical advice.

### ***After contact with Eyes:***

Keep eyelids open and rinse with plenty of clean and running water for at least 10 minutes. If necessary apply abacterial protective dressing. Seek medical advice!

issuing date: 19 August 2009

last updated on: 19 August 2009

2 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

**After Ingestion:**

Rinse mouth with water, do not induce vomiting, do not drink anything. Keep affected person steady. Seek immediately medical advice.

**5. Fire fighting measures**

**General advices:**

Keep away from sources of ignition, do not smoke, take precautionary measures against static discharge. Cool down closed containers near the source of fire by water-jets to avoid explosions caused by increased inside pressure.

**Extinguishing media:**

Foam (alcohol resistant), CO<sub>2</sub>, powder, atomised spray (water)

**For safety reasons not adequate for extinguishing:**

Water-jet

**Special exposure hazards:**

Can cause explosive gas-air mixtures. Due to the content of organic dissolvers for preparation, dense and black fume will be caused when burning. Combustion products or gases can be: carbon monoxide, CO<sub>2</sub>, nitric oxides, water vapour.

**Protective equipment:**

Wear self contained breathing apparatus, if necessary full protection suit.

**6. Accidental release measures**

**Personal protection:**

Wear personal protective equipment. Keep persons away. Ensure adequate ventilation. Avoid breathing vapours, contact with skin and eyes. Keep ignition or heat sources away.

**Environmental precautions:**

Keep away from drains and surface water. Do not let it get into the underground or soil.

If not possible contact responsible authorities.

**Methods of clean-up:**

Collect released material with non-inflammable, absorbent material (e.g. sand, vermiculite, universal absorbent) and dispose contaminated material according to local regulations.

**7. Handling and Storage**

**Handling:**

*Handling precautions:*

Observe general safety advices when handling with chemicals. Avoid contact with skin and eyes.

Keep container well closed. Ensure good aspiration and ventilation at the workplace.

Ensure also good ventilation near to the bottom (vapours are heavier than air).

*Fire and explosion prevention:*

Keep away from sources of ignition; take precautionary measures against static discharge. Do not smoke. Vapours of dissolvers are heavier than air and spread on the ground. Vapours mixed with air produce an explosive mixture.

**Storage:**

*Requirements for storerooms:*

Electrical devises at the storeroom must be explosion proof according to technical standards. Floors must be conductive. Close open containers carefully and store them upright to avoid leakage.

*Instructions on storage alongside other materials:*

Store according to national legal regulations. Keep away from strongly acidic and alkaline materials as well as from oxidants.

issuing date: 19 August 2009

last updated on: 19 August 2009

3 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

*Further information on storage:*

Keep only in well closed containers. Store in a dry, well ventilated place. Do not expose to heat or direct solar radiation.

Keep away from ignition sources.

Respect storage regulations on storage of flammable materials.

Additionally, storage conditions in compliance with regulations according to the Water Management Act and the federal state regulations concerning the storage of water hazardous substances (VawS) must be observed.

**8. Exposure control/personal protection**

Additional advises for designing technical devises:

Assure good ventilation. Assure, if necessary, observation of maximum allowable concentration by technical measures (aspiration).

*Ingredients with workplace-related limit values to observe:*

(MAC – maximum allowable concentration according to TRGS 900)

CAS-No.	Denotation of the substance	MAC	Max. exposure limit
108-88-3	Ethyl acetate	1500 mg/m <sup>3</sup> , 400ppm	2(ÜF)
Remark Y – When observing the MAC there is no risk of damage to fruits.			
142-82-5	n-Heptane	2100 mg/m <sup>3</sup> , 500ppm	1(ÜF)
67-63-0	Isopropanol	500 mg/m <sup>3</sup> , 200ppm	2(ÜF)
Remark Y – When observing the MAC there is no risk of damage to fruits.			

**Personal protection equipment**

*Respiratory protection:*

Avoid inhalation of vapours, atomised sprays and aerosols. In case of limit value violation wear respiratory protection (full face mask/half mask) with adequate filter (type A).

*Hand protection:*

Wear suitable protective gloves (multilayer gloves; observe specifications given by manufacturer). The gloves should be tested in any case for workplace-specific suitability (e. g. mechanical and thermal resistance, compatibility, antistatic). Worn out or damaged gloves must not be used.

When wearing protective gloves, it is advisable to wear under-gloves of cotton.

*Eye protection:*

As protection against spots of solvents, wear properly closed safety glasses with side protection.

*Skin protection:*

Wear suitable protective clothing (impermeable).

*General advices:*

Do not eat, drink or smoke at the workplace. Keep away from foods, drinks and animal feed.

**9. Physical and chemical properties**

State of aggregation: liquid  
 Colour: colourless  
 Odour: characteristic

	Value / Field	Unit	Method
Flash point:	<20	°C	DIN 51755
Boiling range:	80 - 100	°C	DIN 51751
Ignition point:	460	°C	DIN 51794
Explosion limit: Lower limit:	1.5	Vol. %	

issuing date: 19 August 2009

last updated on: 19 August 2009

4 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

	Upper limit:	11.5	Vol. %
Density:	ca. 0.9		g / cm <sup>3</sup>
Vapour pressure:	65		hPA
Dynamic viscosity at 20°C:	>1		mPas
Solubility in water at 20 °C:	31		g / l

### 10. Stability and reactivity

This information is based on the data that is available on this product, its ingredients and similar materials.

*Conditions to avoid:*

When all recommended instructions on storage and handling are observed, no dangerous reactions are known.

*Materials to avoid:*

Keep away from strongly acidic and alkaline materials and oxidants.

*Dangerous decomposition products:*

Under high temperatures, dangerous decomposition products such as carbon monoxide, CO<sub>2</sub>, smoke and nitric oxides can emerge.

When properly used and stored - **none!**

### 11. Toxicological information

This information is based on the data that is available on this product, its ingredients and similar materials.

141-78-6	Ethyl acetate	Acute toxicity (LD 50) oral:	5600 mg/kg (rat)
		Acute toxicity (LD 50) dermal:	18000 mg/kg (rabbit)
		Acute toxicity (LC 50) inhalation:	58 mg/l 8h (rat)
		Contact with respiratory system:	irritating (nausea, vertigo, headache)
		Skin contact:	not irritating (rabbit) – not sensitising
		Eye contact:	slightly irritating (rabbit) – not sensitising
142-82-5	n-Heptane	Acute toxicity (LD 50) oral:	>2000 mg/kg (rat)
		Acute toxicity (LD 50) dermal:	>2000 mg/kg (rabbit)
		Acute toxicity (LC 50) inhalation:	>5 mg/l 4h (rat)
		Contact with respiratory system:	no information
		Skin contact:	irritations are possible (rabbit) – not sensitising
		Eye contact:	irritating (rabbit) – not damaging or sensitising
67-63-0	Isopropanol	Acute toxicity (LD 50) oral:	5280 mg/kg (rat)
		Acute toxicity (LD 50) dermal:	12800 mg/kg (rabbit)
		Acute toxicity (LC 50) inhalation:	72.6 mg/l 4h (rat)
		Contact with respiratory system:	no information
		Skin contact:	not irritating (rabbit) – not sensitising
		Eye contact:	irritating (rabbit) – not sensitising

When inhaled, the solvent vapours in high concentrations may have a narcotic effect and cause harms like irritation of the mucous membranes and the respiratory system as well as damages to the kidneys and the liver. Additionally, there might be disturbances of the central nervous system.

Indications and symptoms: headache, vertigo, fatigue, narcotic effect and rarely unconsciousness.

Longer and repeated contact with the product affects the natural greasing of the skin. The product can then penetrate the body by the skin.

Spots of the solvent can cause irritations of the eyes and reversible damages.

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

**12. Ecological information**

This information is based on the data that is available on this product, its ingredients and similar materials.

141-78-6	Ethyl acetate	
	Biodegradability:	easily degradable 100 % 28d
	Toxicity for fish:	LC50 230 mg/l 96h (Pimephales promelas)
	Toxicity for daphnia:	EC50 717 mg/l 48h (Daphnia magna – big water flea)
	Toxicity for algae:	EC50 3300 mg/l 48h (Scenedesmus subspicactus)
	Toxicity for bacteria:	EC10 2900 mg/l 16h (Pseudomonas putida)
142-82-5	n-Heptane	
	Biodegradability:	easily degradable
	Toxicity for fish:	LC50 <=10 mg/l
	Toxicity for daphnia:	no information
	Toxicity for algae:	IC50 <=10 mg/l
	Toxicity for bacteria:	no information
67-63-0	Isopropanol	
	Biodegradability:	easily degradable 95 % 21d
	Toxicity for fish:	LC50 9640 mg/l 96h (Pimephales promelas)
	Toxicity for daphnia:	EC50 13299 mg/l 48h (Daphnia magna – big water flea)
	Toxicity for algae:	EC50 >1000 mg/l 72h (Scenedesmus subspicactus)
	Toxicity for bacteria:	EC10 5175 mg/l 18h (Pseudomonas putida)

*Additional ecological advices:*

Keep away from drains, surface water, ground water and soil.

**13. Disposal considerations**

Do not dispose with household garbage. Avoid penetration into the sewerage system.  
 Product, absorbing material and packaging have to be disposed according to the local regulations.  
 Empty containers completely and dispose according to local regulations.  
 Observe European garbage catalogue: the producer of the garbage is responsible for the correct codification and denotation of the litter.

**14. transport information**

**Road transport ADR, RID and GGVSE**

UN – No	1993
Classification	F1
Class	3
Hazard denotation number	33
Packing group	II
Hazard label	3
Limited quantity (LQ)	LQ4
Exempted quantity (EQ)	E2
Correct technical name	Flammable liquid, N.O.S. (heptane, ethyl acetate, isopropanol)

**Sea transport IMDG, GGVSee**

UN – No	1993
Class	3
EmS - Code	F-E, S-E
Marine Pollutant	No
Packing group	II
Hazard label	3
Exempted quantity (EQ)	E2
Correct technical name:	Flammable liquid, N.O.S. (heptane, ethyl acetate, isopropanol)

issuing date: 19 August 2009

last updated on: 19 August 2009

6 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

**Air transport ICAO/IATA**

UN – No	1993
Class	3
Packing group	II
PAX	305
CAO	307
Cargo IMP code	RFL
Limited quantity (LQ)	Y305
Exempted quantity (EQ)	E2
Correct technical name	Flammable liquid, N.O.S. (heptane, ethyl acetate, isopropanol)

**15. Regulatory information**

Designation according to EC-directives



**F** Highly flammable



**Xn** Harmful



**N** Dangerous for the environment

Denotation according to Ordinance on Hazardous Substances for labelling:  
heptane, ethyl acetate, isopropanol

**R - phrases**

- R 11 Highly flammable
- R 36/38 Irritating to eyes and skin
- R 50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
- R 65 Harmful: may cause lung damage if swallowed
- R 66 Repeated exposure may cause skin dryness or cracking.
- R 67 Vapours may cause drowsiness and dizziness

**S - phrases**

- S 2 Keep out of the reach of children
- S 7 Keep container tightly closed
- S 9 Keep container in well-ventilated place
- S 16 Keep away from sources of ignition – No smoking
- S 24/25 Avoid any inhalation, contact with skin and eyes. Wear suitable protective clothing and gloves
- S 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
- S 29 Do not empty into drains
- S 33 Take precautionary measures against static discharges
- S 51 Use only in well-ventilated areas
- S 60 This material and its container must be disposed of as hazardous waste
- S 61 Avoid release to the environment. Refer to special instructions/safety data sheet
- S 62 If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label

**National regulations:**

**Water hazard class:** 2 hazardous to water (according to VwVwS)

**Bulletin:** M017 (BGI 621) – solvents (of the German government safety organisation)

**The latest versions of the Ordinance on Hazardous Substances and the Ordinance on General Plant Safety have to be observed strictly.**

issuing date: 19 August 2009

last updated on: 19 August 2009

7 of 7

product: **ORASTICK® SPECIAL THINNER FOR BONDING EMULSION**

As protection from hazardous substances also the following regulations have to be observed strictly:

- Mutterschutzrichtlinienverordnung (legal protection of working mothers)
- Jugendarbeitsschutzgesetz (Youth Employment Protection Act)

## **16. Other information**

The information contained in this data sheet correspond to our current state of knowledge. They solely describe the safety requirements when handling our products and do not represent an assurance of the product properties.

The user is responsible for observing all necessary legal regulations.

The information contained in this data sheet cannot be applied to other products.

As soon as the product mentioned in this safety data sheet is treated with any other materials or worked on, the information in this safety data sheet cannot be applied to the newly emerged material.

Wording of all R-phrases, referred to in section 2:

R 11 Highly flammable

R 36 Irritating to eyes

R 38 Irritating to skin

R 50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

R 65 Harmful: may cause lung damage if swallowed

R 66 Repeated exposure may cause skin dryness or cracking.

R 67 Vapours may cause drowsiness and dizziness

### Abbreviations and und Acronyms:

ADR: Accord europeen relatif au transport international des marchandises Dangereuses par Route

= European Agreement concerning the International Carriage of Dangerous Goods by Road

RID: Reglement concernant le transport international ferroviaire de marchandises Dangereuses

= Regulations Concerning the International Transport of Dangerous Goods by Rail

GGVSE: Gefahrgutverordnung Straße / Eisenbahn

= Regulation on Carriage of dangerous Goods by Road and Rail

IMDG: International Maritime Dangerous Goods Code

GGVSee: Gefahrgutverordnung See

= Regulation on Carriage of dangerous Goods by Sea

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

PAX: Passenger Aircraft

CAO: Cargo Aircraft Only

UVV: Unfallverhütungsvorschriften = accident prevention regulations

VwVwS: Verwaltungsvorschrift wassergefährdender Stoffe

= Administrative provision for water-hazardous substances